

PLEASE KEEP THESE INSTRUCTIONS FOR FUTURE REFERENCE



# Sienna

BY: SHERWOOD INDUSTRIES LTD

# OWNER'S MANUAL

## WHAT TO DO IF YOU SMELL GAS

- Open windows/extinguish any open flame.
- Do not try to light any appliance.
- Do not touch any electrical switch or use any phone in your building.
- Immediately call your gas supplier from a neighbour's phone. Follow the gas supplier's instructions.
- If you cannot reach your gas supplier, call the fire department.

This appliance is only for use with the type of gas indicated on the rating plate. This appliance is not convertible for use with other gases, unless a certified kit is used.

## **WARNING**

If the information in this manual is not followed exactly, a fire or explosion may result causing property damage, personal injury or loss of life.

Installation and service must be performed by a qualified installer, service agency or the gas supplier.

Massachusetts installations (Warning): This product must be installed by a licensed plumber or gas fitter when installed within the Commonwealth of Massachusetts. Other Massachusetts code requirements: Flexible connector must not be longer than 36in, shut off valve must be a "T" handle gas cock; only direct vent sealed combustion products are approved for bedrooms/bathrooms; fireplace dampers must be removed or welded in the open position prior to the installation of a fireplace insert or gas log.



#### FOR YOUR SAFETY

Do not store or use gasoline or other flammable vapours and liquids in the vicinity of this or any other appliance.

## SAFETY PRECAUTIONS

# FOR SAFE INSTALLATION AND OPERATION OF YOUR "ENVIRO" HEATER, PLEASE CAREFULLY READ THE FOLLOWING INFORMATION:

- All ENVIRO gas-fired appliances must be installed in accordance with their instructions. Carefully read all the instructions in this manual first. Consult the building authority having jurisdiction to determine the need for a permit prior to commencing the installation.
- **NOTE:** Failure to follow these instructions could cause a malfunction of the fireplace, which could result in death, serious bodily injury, and/or property damage.
- Failure to follow these instructions may also void your fire insurance and/or warranty.

#### **GENERAL**

- Installation and repair should be done by a qualified service person. The appliance should be inspected before the first use and, at least, annually by a qualified service person. More frequent cleaning may be required due to excessive lint from carpeting, bedding material, etc. It is imperative the control compartments, burners and circulating air passageways of the appliance be kept clean.
- Due to high temperatures, the appliance should be located out of high traffic areas and away from furniture and draperies.

Children and adults should be alerted to the hazards of high surface temperatures and should stay away to avoid burn or clothing ignition.

- Young children should be carefully supervised when in the same room as the appliance.
- Clothing or other flammable materials should not be placed on or near the appliance.

#### **FOR YOUR SAFETY**

- Installation and service must be performed by a qualified installer, service agency or gas supplier.
- This installation must conform to local codes or, in the absence of local codes, to the current CAN/CGA-B149 installation code (Canada) or National Fuel Gas Code ANSI Z223.1.2 (USA)

- To prevent injury, do not allow anyone who is unfamiliar with the stove to operate it.
- To prevent injury, if the pilot or pilot and burners have gone out on their own, open the glass door and wait 5 minutes to air out before attempting to re-light the stove.
- Always keep the area around these appliances clear of combustible material, gasoline and other flammable liquids and vapours.
- These appliances should not be used as a drying rack for clothing or for hanging Christmas stockings/ decorations.
- Due to the paint curing on the stove, a faint odor and slight smoking will likely be noticed when the stove is first used. Open a window until the smoking stops.

Always connect this gas stove to a vent system and vent to the outside of the building envelope. Never vent to another room or inside the building. Make sure the specified vent pipe is used, properly sized and of adequate height to provide sufficient draft. Inspect the venting system annually for blockage and signs of deterioration.

**WARNING:** Failure to position the parts in accordance with the diagrams in this booklet, or failure to use only parts specifically approved with this appliance, may result in property damage or personal injury.

**WARNING:** Do not operate with the glass front removed, cracked or broken. Replacement of the glass should be done by a licensed or qualified service person.

- Never use solid fuels such as wood, paper, cardboard, coal, or any flammable liquids, etc., in this appliance.
- Do not use this heater if any part has been under water. Immediately call a qualified service technician to inspect the heater and to replace any part of the control or gas control systems that have been under water.
- Do not abuse the glass by striking it or slamming the door shut.

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## CODES AND APPROVALS

**DIRECT VENT:** This type is identified by the suffix DV. This appliance draws all of its air for combustion from outside the dwelling, through a specially designed vent pipe system.

This appliance has been tested and approved for installations from 0 feet to 4500 feet (1372 m) above sea level.

**BV:** This Vented appliance draws all of its combustion air from the dwelling and must be vented using listed B or L vent. May also be vented through a conventional chimney using a chimney liner kit.

This appliance has been tested and approved for installations from 0 feet to 4500 feet (1372 m) above sea level.

- **In the USA:** The appliance may be installed at higher altitudes. Please refer to your American Gas Association guidelines which state: the sea level rated input of Gas Designed Appliances installed at elevations above 2000 (610 m) feet is to be reduced 4% for each 1000 feet (305 m) above sea level. Refer also to local authorities or codes which have jurisdiction in your area regarding the de-rate guidelines.
- **In Canada**: When the appliance is installed at elevations above 4500 feet (1372 m), the certified high altitude rating shall be reduced at the rate of 4% for each additional 1000 feet (305 m).
  - This appliance has been tested by INTERTEK (**Warnock Hersey**) and found to comply with the established VENTED GAS FIREPLACE HEATER standards in CANADA and the USA as follows:

#### **VENTED GAS FIREPLACE HEATER (SIENNA BV/DV; NG/LPG)**

TESTED TO: ANSI Z21.88a-2003/CSA 2.33a-2003 VENTED GAS FIREPLACE HEATERS
CAN/CGA 2.17-M91 GAS FIRED APPLIANCES FOR HIGH ALTITUDES
CSA P.4.1-02 TESTING METHOD FOR MEASURING ANNUAL FIREPLACE EFFICIENCY

#### This ENVIRO SIENNA Fireplace:

- Has been certified for use with either natural or propane gases. (See rating label.)
- Is not for use with solid fuels.
- Is approved for bedroom or bed sitting room. (IN CANADA: must be installed with a listed wall thermostat. IN USA: see current ANSI Z223.1 for installation instructions.)
- Must be installed in accordance with local codes. If none exist, use current installation code CAN/CGA B149 in Canada or ANSI Z223.1/NFPA 54 in the USA.
- Must be properly connected to an approved venting system and not connected to a chimney flue serving a separate solid-fuel burning appliance.
- Is not approved for closet or recessed installations.

**IMPORTANT NOTICE (Regarding first fire up):** When the unit is turned on for the first time, it should be turned onto high without the fan on for the first 4 hours. This will cure the paint, logs, gasket material and other products used in the manufacturing process. It is advisable to open a window or door, as the unit will start to smoke and can irritate some people. After the unit has gone through the first burn, turn the unit off including the pilot, let the unit get cold then remove the glass door and clean it with a good gas fireplace glass cleaner, available at your local ENVIRO dealer.



We recommend that our gas hearth products be installed and serviced by professionals who are certified in the U.S. by the National Fireplace Institute® (NFI) as NFI Gas Specialists.

## SPECIFICATIONS

## **RATING LABEL LOCATION:**

The rating label is located under the control panel and is attached to a rectangular metal sheet that is chained to the fireplace.

## **DIMENSIONS:**

Table 1: Sienna exterior dimensions. (Shaded dimensions shown in Figure 1 & 2.)

Surround Style	Distance	Direct Vent	B-Vent
Arched Surround	From Flue To Surround	14 <sup>11</sup> / <sub>16</sub> " (376 mm)	14 <sup>9</sup> /16" (370 mm)
	From Back/Sensor To Surround	17 <sup>5</sup> / <sub>16</sub> " (439 mm)	18 %" (479 mm)
33" x 46" (840 x 1930 mm)	From Flue To Surround	14 ½" (369 mm)	14 ¾" (365 mm)
Surround	From Back/Sensor To Surround	17 <sup>1</sup> / <sub>16</sub> " (434 mm)	18 11/16" (474 mm)
33" x 46" (840 x 1930 mm)	From Flue To Trim	13 ¼" (337 mm)	13 <sup>1</sup> / <sub>16</sub> " (333 mm)
Surround with Trim	From Back/Sensor To Trim	15 <sup>13</sup> / <sub>16</sub> " (402 mm)	17 %" (441 mm)

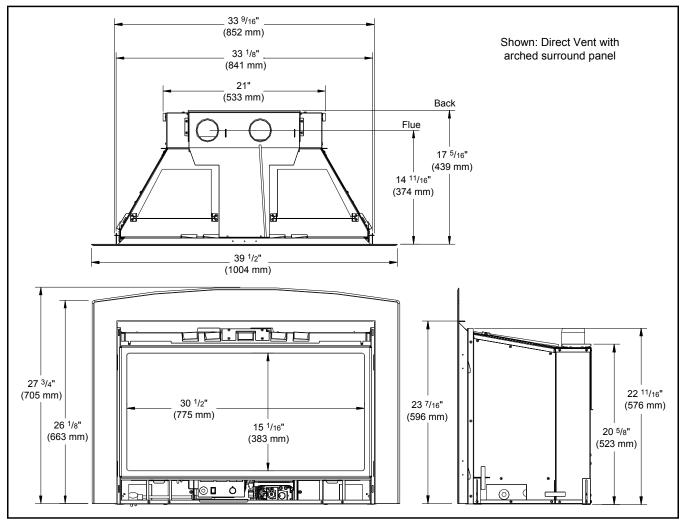


Figure 1: Sienna exterior dimensions; example 1.

## SPECIFICATIONS

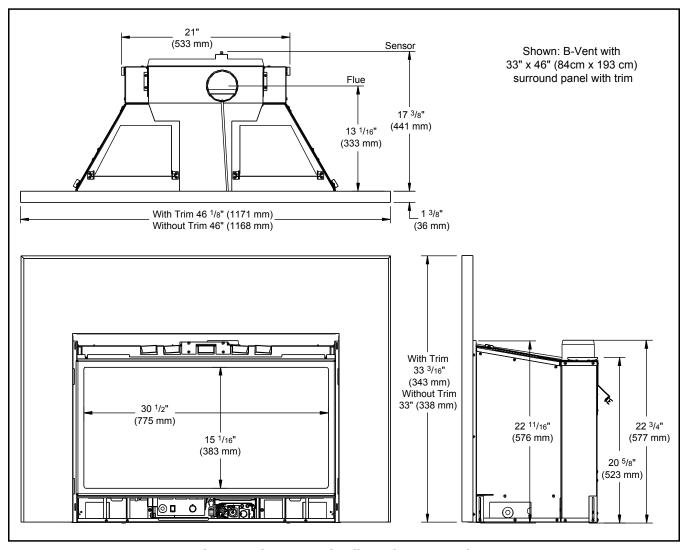


Figure 2: Sienna exterior dimensions; example 2.

## OPERATING INSTRUCTIONS

## For Your Safety, Read Safety Precautions And **Lighting Instructions Before Operating**

WARNING: IF YOU DO NOT FOLLOW THESE INSTRUCTIONS EXACTLY A FIRE OR EXPLOSION MAY RESULT, CAUSING PROPERTY DAMAGE, PERSONAL INJURY OF LOSS OF LIFE.

#### **PILOT LIGHTING INSTRUCTIONS:**

#### CAUTION: Hot while operating. Do not touch, severe burns may result. Keep children, clothing, furniture, gasoline or other flammable vapors away. CAUTION: Do not operate this fireplace with the glass removed, cracked or broken. Replacement of the panel(s) should be done by a licensed or qualified person! This appliance needs fresh air for safe operation and must be installed with provisions for combustion and ventilation air. See installation and operating instructions manual. Keep burner and control compartment clean. WARNING: Improper installation, adjustment, alteration, service or maintenance can cause injury or property damage, or loss of life. Refer to owner's information manual provided with this appliance. For assistance or additional information consult a qualified installer, service agency or the gas supplier. See installation and operating instructions accompanying appliance. Installation and service must be performed by a qualified installer, service agency, or the gas supplier. FOR YOUR SAFETY READ BEFORE OPERATING WARNING: IF YOU DO NOT FOLLOW THESE INSTRUCTIONS EXACTLY, A FIRE OR EXPLOSION MAY RESULT CAUSING PROPERTY DAMAGE, PERSONAL INJURY OR LOSS OF LIFE. A) This appliance is equipped with a pilot, which must be lit by hand by C) Use only your hand to push in or turn the gas control knob; following these instructions exactly. NEVER use tools. If the knob will not push in or turn by hand, do not try to repair it. Call a qualified service technician. Force or B) BEFORE LIGHTING smell all around the appliance area for gas and next to attempted repair may result in a fire or explosion. the floor because some gas is heavier than air and will settle on the floor. Do not use this appliance if any part has been under water. WHAT TO DO IF YOU SMELL GAS: Immediately call a qualified service technician to inspect the Do not try to light any appliance. Do not touch any electrical switch: do not use any phone in your building. Immediately call your gas supplier from a appliance and to replace any part of the control system and any gas control which has been under water. neighbor's phone. Follow the gas suppliers instructions. If you cannot reach your gas supplier, call the fire department. LIGHTING INSTRUCTIONS WARNING: this gas valve has a lockout device, which will not allow the 1. STOP! Read the safety information above on this label. pilot burner to be relit until the thermocouple has cooled. If the knob does Turn off all electrical power to this appliance. not pop up when released, stop and immediately call your service Turn off the gas control knob clockwise to the off position. technician or gas supplier. Open door. Wait flve (5) minutes to clear out any gas. Close door. If If the pilot does not stay lit after several tries, turn the gas control knob you smell gas STOP! Follow "B" in the above safety information. If to "OFF" and call your service technician or gas supplier you do not smell gas go to the next step. Turn the gas control knob counter clockwise to the "ON" Find pilot-located to the left under the front log. Turn the gas control position. Flip the burner switch to "ON" THEN TURN THE "HI/LOW" knob counter-clockwise to "PILOT". Push the gas control in fully knob to the desired setting. and hold, keep knob depressed for about 30 seconds after 7. Turn on the electrical power to the unit. the pilot is lit. Release knob. If pilot goes out, repeat steps 4 through 5.

TO TURN OFF GAS TO APPLIANCE 3. Turn off all electrical power to the appliance if service is to be performed. 2. Turn the gas control knob clockwise to the "OFF" position.

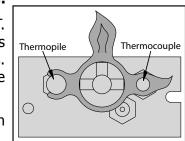
#### **PILOT LIGHT:**

1. Turn off the gas to the fireplace. If not recently done, remove the glass and let the unit air out for at least five (5) minutes to clear out any gas. Turn on gas to the heater. Leak test all joints with soapy water. **NEVER USE AN OPEN FLAME FOR LEAK TESTING.** 

Figure 3. Lighting instruction label.

- 2. Start the pilot by pressing the gas control knob and turning it to PILOT. While holding the gas control knob in, press the piezo ignitor several times until the pilot light starts. Hold the gas control knob in for 30 seconds. Check that the pilot has fully engulfed the thermocouple assembly (see Figure 4).
- 3. Start the main burner by turning the gas control knob to ON and then turn the rocker switch to ON. Check that all burner ports have flame.
- 4. Leak test all gas joints again.

1. Flip burner switch to "OFF"



C-10489

Figure 4. Pilot flame.

## OPERATING INSTRUCTIONS

# For Your Safety, Read Safety Precautions And Lighting Instructions Before Operating

### **BURNER LIGHTING:**

- A) Make sure the pilot is lit.
- B) Turn gas control knob COUNTER CLOCKWISE to ON.
- C) Flip the burner switch to ON.
- D) Turn HI/LO knob to the desired flame height.
- E) Turn on all electrical power to the unit.

NOTE: Check that all burner holes are lit.

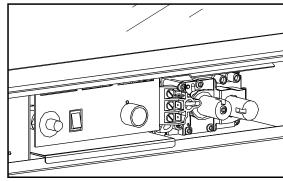


Figure 5. Control panel.

#### **TURN OFF UNIT:**

Flip switch to OFF to turn off burners only.

If the fireplace is to be turned off for the season, or for servicing, turn the gas shut off valve to OFF. If the unit is going to be serviced, turn off the electrical power to the unit as well.

**NOTE:** When the unit is turned on for the first time, it should be turned onto high, with the fan OFF, for the first two to four hours. This will cure the paint, logs, gasket material, and other products used in the manufacturing process. It is advised that a door or window be opened, as the unit will start to smoke, which can irritate some people. After the unit has gone through the first burn, turn the unit OFF, including the pilot, and let the unit get completely cold. Then remove the glass and clean it with a good gas fireplace glass cleaner, available at your local Enviro dealer. See "Door Removal" and "Cleaning The Glass" sections.

#### **REMOTE CONTROLS - OPTIONAL:**

This fireplace can use an optional remote control or an optional cordless wall thermostat. If either of these are to be used to control the fireplace for the majority of the time, leave the ON/OFF switch (on the control panel) in the remote/thermostat position. Consult the instructions included with the remote/wall thermostat for operation guidelines.

### **BLOWER SPEED:**

The blower will come on only when the fireplace is up to temperature (approximately 20 minutes). Turning the fan control knob will change the speed of the fan. To turn the blower off, turn the knob COUNTER-CLOCKWISE until it "clicks" off (Figure 6).

It is advisable not to operate the blower below 1/3 speed as it puts a strain on the windings of the blower and running the blower at lower speeds could also cause premature fan failure.

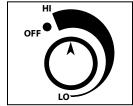


Figure 6. Fan control.

## MAINTENANCE AND SERVICE

**Warning:** Failure to position the parts in accordance with this manual, or failure to use only parts specifically approved with this appliance, may result in property damage or personal injury.

At least once a year, run through the following procedures to ensure the system is clean and working properly. Check the burner to see if all the ports are clear and clean. Check the pilot to make sure it is not blocked by anything. The pilot flame should be blue with little or no yellow on the tips.

The venting system must be periodically examined; it is recommended the examination is done by a qualified agency.

## **CLEANING THE GLASS:**

When the fireplace is cool, remove the face of the fireplace along with the glass door. See "DOOR REMOVAL". Check the gasket material on the back of the glass, making sure that it is attached and intact.

During a cold start up, condensation will sometimes form on the glass. This is a normal condition with all fireplaces. However, this condensation can allow dust and lint to cling to the glass surface. Initial paint curing of the appliance can leave a slight film behind the glass, a temporary problem. The glass will need cleaning after the fireplace has cooled off from the first burn and about two weeks after first burn. **Use a mild glass cleaner and a soft cloth**. **Abrasive cleaners will damage the glass and plated surfaces.** Depending on the amount of use, the glass should require cleaning no more than two or three times a season. **Do not clean the glass when it is hot.** 

## **CLEANING THE FIREBOX:**

Remove the logs carefully, as they are very fragile. Gently remove all the embers and rock wool and place on a paper towel. Vacuum the bottom of the firebox thoroughly. Carefully clean any dust off the logs and remove any lint from the burner and pilot. At this time, inspect the burner pan for cracking or severe warping. If a problem is suspected, contact the dealer. Check the logs for deterioration or large amounts of soot; a small amount on the bottom side of the logs is normal. Replace the logs and embers as in the "LOG SET AND EMBER INSTALLATION" section. If new/more embers and rock wool are required, contact your nearest ENVIRO dealer.

## REPLACING THE GLASS:

The glass in the fireplace is a high temperature ceramic. If the glass is damaged in any way, a factory replacement is required (see "PARTS LIST"). Wear gloves when handling damaged glass door assembly to prevent personal injury. When the glass door assembly is being transported, it must be wrapped in newsprint and tape and/or a strong plastic bag. Do not operate with the glass front removed, cracked or broken. Removal and replacement of the glass from the door **must** be done by a licensed or qualified service person. **The glass must be purchased from an ENVIRO dealer. No substitute materials are allowed.** 

## **CLEANING THE PLATED SURFACES:**

Painted faces should be wiped with a damp cloth periodically. If a plated face has been purchased, it should be unpacked/unwrapped carefully to avoid getting anything on the surface of the finish, including cleaners, polish and finger prints. It is important to note that fingerprints and other marks can leave a permanent stain on plated finishes. To avoid this, give the face a quick wipe with denatured alcohol on a soft cloth BEFORE lighting the fireplace. Never clean the face when it is hot. Do not use other cleaners as they may leave a residue, which can become permanently etched into the surface.

## MAINTENANCE AND SERVICE

## TO BE INSTALLED BY A QUALIFIED SERVICE AGENCY ONLY

#### **FUEL CONVERSION:**

Warning: This conversion kit shall be installed by a qualified service agency in accordance with the manufacturer's instructions and all applicable codes and requirements of the authority having jurisdiction. If the information in these instructions is not followed exactly, a fire, explosion or production of carbon monoxide may result causing property damage, personal injury or loss of life. The qualified service agency is responsible for the proper installation of this kit. The installation is not proper or complete until the operation of the converted appliance is checked as specified in the manufacturer's instructions supplied with the kit.

Please read and follow these instructions. Also, please read the instruction guidelines provided by S.I.T. on how to remove and install the HI/LO regulator.

- Step 1. Carefully inspect all parts supplied with this conversion kit.
- Step 2. Shut the gas supply off at the shut-off valve. (CAUTION: The gas supply shall be shut off prior to disconnecting the electrical power, before proceeding with the conversion.)
- Remove the glass as shown in the Secondary Installation Step 3.
- Step 4. Change the regulator on the front of the gas valve (follow the instructions provided by S.I.T.).
- To change the pilot, simply pull the pilot hood straight up to Step 5. access the pilot injector. Using a 5/32 inch Allen key, remove the pilot injector.



Figure 7. Ignitor assembly beside the burner.

- Step 6. Install the new pilot injector supplied with this conversion kit. Simply screw the new injector inside the pilot hood and reinstall the hood by placing the hood on the assembly, line up the key way, and snap into place.
- Remove the main burner orifice with a ½ inch deep socket. Step 7.
- Step 8. Install the new orifice supplied. Be sure to put a bead of pipe-thread sealant or approved Teflon tape on the orifice before installing into the burner assembly.
- Reinstall the burner tray, log set, embers, and glass. When re-installing the burner, ensure that Step 9. the burner to pilot hood relationship is as shown on Figure 7.
- **Step 10.** Open the shut-off valve at the gas line to the unit.
- **Step 11.** Use a small brush to apply a warm soapy water solution to all gas connections (use a half dish soap and half warm water). If a gas leak is present, bubbling will occur. Gas leaks can be repaired by using an approved pipe thread sealant or approved Teflon tape. NEVER USE A NAKED FLAME WHEN TESTING FOR LEAKS.
- **Step 12.** Re-light the fireplace to ensure proper operation and proper flame appearance.
- **Step 13.** MAKE SURE that the sticker provided by S.I.T. is installed, to signify that the valve has been converted to a different fuel type. Also, make sure that the rating plate has a conversion label to show this unit has been converted to a different fuel type.

A VISUAL CHECK OF THE REGULATOR KNOB IS NECESSARY TO DETERMINE WHETHER OR NOT THE REGULATOR IS THE CORRECT PART. A 50% TURN DOWN REGULATOR WILL HAVE ONLY ONE CORNER ON THE KNOB

Conversion Kit should contain the following:

- (1) 50% turn down HI/LO regulator with three (3) T-20 Torx screws
- (1) Pilot injector

(1) Main orifice (NG #32 DMS; LP #49 DMS)

Conversion instructions Labels to show conversion

**WARNING:** Operation of this heater when not connected to a properly installed and maintained venting system can result in carbon monoxide (CO) poisoning and possible death.

#### **CLEARANCES TO COMBUSTIBLES:**

Maintain sufficient clearances for operation, service and maintenance.

- A clearance of 25 ½" (648 mm) minimum is required from the center of the unit to the sidewalls.
- A 2" (51 mm) wide mantel can be mounted at a minimum height of 39" (991 mm) from the bottom of unit.
- A 10" (254 mm) wide mantel can be mounted at a minimum height of 43" (1092 mm) from the bottom of unit.
- If installed at floor level, a minimum 16" (406 mm) non-combustible material must be installed in front of the unit.
- If installed on a 12" (305 mm) wide hearth raised a minimum height of 6" (152 mm), no floor protection is required.
- Refer to Figure 9 for additional required floor protection dimensions with different width hearths.

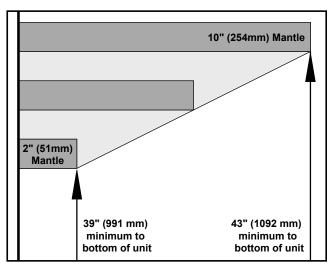


Figure 8: Mantle width and height.

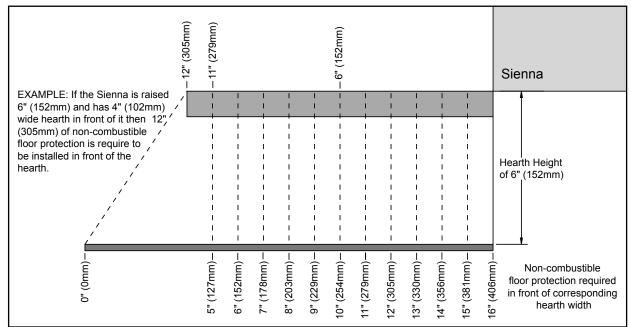


Figure 9: Floor protection distance required.

• If the unit is to be installed into a zero clearance fireplace the metal floor may be removed to facilitate the installation. The stove may be installed on a combustible material if a minimum 20-gauge piece of steel is installed under the unit. The sides and top of the structure can not be altered though baffles and dampers can be removed.

WARNING: This fireplace cannot be used for burning wood or solid fuels unless all original parts have been replaced and the fireplace is re-approved by the authority having jurisdiction.

**WARNING:** Operation of this heater when not connected to a properly installed and maintained venting system can result in carbon monoxide (CO) poisoning and possible death.

## **MINIMUM FIREPLACE SIZE:**

Table 2: Minimum dimensions of fireplace for Sienna to be installed into.

Descrip	otion of Fireplace Dimension	Direct Vent	B-Vent
Width	At Back	23 ¼" (591 mm)	23 ¼" (591 mm)
Width	At Front	35" (889 mm)	35" (889 mm)
Height	With Surround Only	23 ¾" (603 mm)	23 ¾" (603 mm)
neight	With Surround with Trim	23" (584 mm)	23" (584 mm)
Donth	With Surround Only	18" (457 mm)	19" (483 mm)
Depth -	With Surround with Trim	16 ½" (419 mm)	17 ½" (445 mm)

### **B-VENT MODEL:**

**WARNING:** This appliance has been designed to operate by drawing combustion air and dilution air from the room. It is also designed to draw room air for proper heat circulation from the sides of the unit. Blocking or modifying the louvers in any way can create hazardous situations, either through poor venting or by overheating. It is important that this unit has sufficient air circulation for proper venting and combustion. Provisions must be made for the supply of adequate combustion and ventilation air. These openings must not be blocked. The appliance must not be connected to a chimney flue servicing a separate solid fuel-burning appliance.

#### **AUTOMATIC FLUE GAS SPILL SWITCH - B-VENT MODEL ONLY:**

NOTE: This heater must be properly connected to a venting system. This heater is equipped with a vent safety shutoff system designed to protect against improper venting of combustion products. This safety switch is located on the rear of the appliance. If the switch trips more than once, the venting should be inspected by a qualified service technician for possible blockage or severe down draft conditions.

The draft hood must be in the same pressure zone as the air inlet. Inspect for draft from the front of the unit at the ¼" tube shown in Figure 10. Check for a draft using smoke; a vacuum or suction into the tube will indicate proper drafting. If air is blowing out of the tube the problem must be corrected before the unit can be started.

This model can be vented with 4" aluminum or stainless steel flex vent and/or certified Type B Gas Vent. The flue collar of the appliance will fit inside of a standard 4" vent and may be fastened directly to the vent. Check periodically that the vent is unrestricted and an adequate draft is present when the unit is in operation.

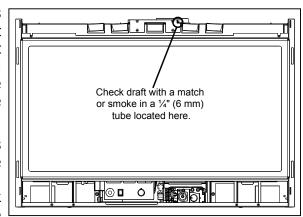


Figure 10: Draft check.

#### **QUALIFIED INSTALLERS ONLY**

### **DIRECT VENT MODEL:**

WARNING: This appliance has been designed to draw room air for proper heat circulation from the sides of the unit. Blocking or modifying the louvers in any way can create hazardous situations.

This model is vented with two (2) 3" aluminum or stainless steel flex vent leading into a co-linear to co-axial vent adaptor and using a vertical termination cap. The flue collars of this model will fit inside of standard 3" vent and may be fastened directly to the vent. The Exhaust vent is on the right of the flue connector. The Air Intake is on the left side of the vent collar plate (this outlet is not in the center, it is off to one side of the vent collar plate.)

Check periodically that the vents are unrestricted. Also ensure that all direct vent pipes have been properly sealed and installed after routine inspection or cleaning. The air intake and exhaust pipes must be installed in the correct locations on the removable connector.

## PREPARING YOUR SIENNA FOR INSTALLATION:

- Remove the packaging from the appliance and surround panels; check to make sure there is no damage. Carefully check the glass door. Do not use the unit if it is damaged. In the event damage is found, please report it to both the courier and your dealer as soon as possible.
- Carefully clean the fireplace and flue before installing the stove. Failure to do so may result in fumes or dirt being blown into the room and may cause a fire leading to death or serious injury.
- 1. Remove the unit from the box and remove all packaging material from the appliance.
- 2. Remove door. See "Door Removal".
- 3. Remove log and ember set and all wrapping material from the stove. Remove wrapping material from log and embers and check for any damage. If damage is observed, do not use unit and contact your local dealer.
- 4. Remove the vent collar plate from the top of the stove by unscrewing the two (2) T-20 Torx screws located on the center top of the stove. Slide the collar plate backwards. If the fireplace that the unit is to be installed into is high, the collar plate does not need to be removed. Properly secure the vent collar plate to the flexible vent pipe liner(s) previously installed in the chimney. Be careful not to overstretch the liner(s).
- 5. Place the unit part way into the fireplace. Connect the fireplace insert's flexible gas line to the household gas supply, using locally approved methods. Place the electric cable so it can be connected to the power supply.
- As you push the unit into its final position in the fireplace, if the vent collar plate was removed, reinstall it to the stove by sliding it along the draft hood and secure with the screw.
- 7. Adjust the leveling legs to ensure the unit is level. There are two (2) leveling legs on each side (shown in Figure 11).

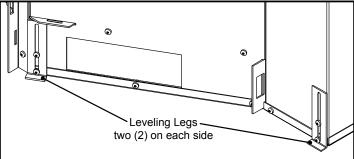


Figure 11: Leveling legs position.

## **QUALIFIED INSTALLERS ONLY**

### **VENTING FIREPLACE INSERTS:**

The **ENVIRO** SIENNA may be installed and vented into any solid fuel fireplace that has been installed in accordance with the National, Provincial/State and local building codes and has been constructed of noncombustible materials. Before starting refer to Preparing Your Sienna For Installation and Converting a Direct Vent Fireplace to a B-Vent Fireplace.

An approved chimney liner and rain cap must be used. A throat connector or flashing **must** be installed to ensure a tight seal, top performance, safety and efficiency. Carefully follow the manufacturer's instructions that accompany the chimney liner kit.

Remove the vent collar plate from the top of the insert and connect it securely with sheet metal screws and/or hose clamps. Check for any tears in the liner at this point. **IMPORTANT:** The screws that hold the vent collar plate in its approved position must be installed.

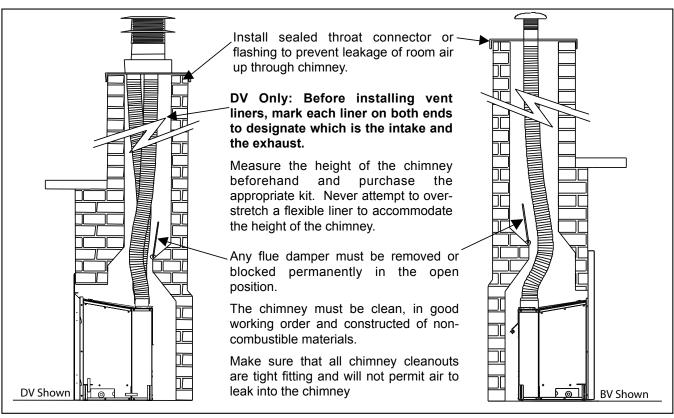


Figure 12: Installation of Sienna DV and BV.

## **QUALIFIED INSTALLERS ONLY**

## **ELECTRICAL REQUIREMENTS:**

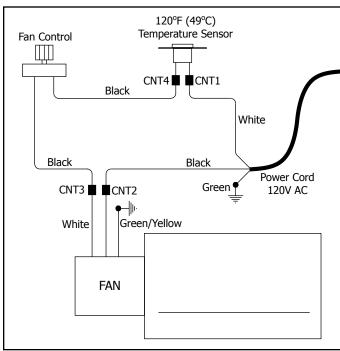


Figure 13: Fan wiring diagram.

The fan is thermostatically controlled and it will not operate if the appliance is cold. A few minutes after the appliance is lit and the variable speed control is set at a desired setting, the fan will automatically turn on. The fan will automatically turn off after the appliance has cooled down.

The fireplace must be electrically connected and grounded in accordance with local codes or, in the absence of local codes, with the current CSA C22.1 Canadian Electrical Code Part 1, Safety Standards For Electrical Installations, or The National Electrical Code ANSI / NFPA 70 in the US.

**WARNING:** The electrical grounding instructions must be followed. The fan kit is equipped with a three-prong (grounding) plug for your protection against shock hazard, and should be plugged directly into a properly grounded three-prong outlet. DO NOT cut or remove the grounding prong from this plug.

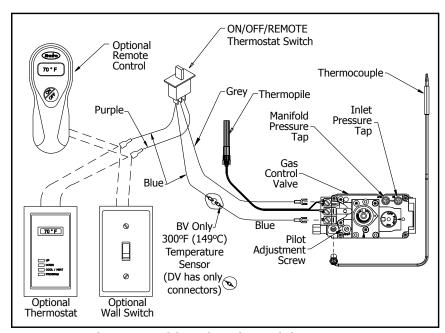


Figure 14: Wiring of a valve and thermostat.

**CAUTION:** When servicing controls, label all wires prior to disconnection. Wiring errors can cause improper and dangerous operation. Verify proper operation after servicing.

Table 3. Recommended Thermostat Wire Size.

Wire Size	Max. Length
14 gauge	100 ft (30.48 m)
16 gauge	60 ft (18.29 m)
18 gauge	40 ft (12.00 m)
20 gauge	25 ft (7.62 m)
22 gauge	18 ft (5.49 m)

#### **QUALIFIED INSTALLERS ONLY**

#### **GAS LINE CONNECTION:**

**Warning:** Only persons licensed to work with gas piping may make the necessary gas connections to this appliance.

#### **Gas Line Connection:**

- •This fireplace is equipped with a certified flexible pipe located on the right side of the unit, terminating in a 3/8" male NPT fitting. Consult the local authorities for local codes or use the CAN/CGA B149 (1 or 2) installation code in Canada. In the US, gas installations follow either local codes or the current edition of the National Fuel Gas Code ANSI Z223.1.
- •The efficiency of this unit is a product thermal efficiency rating determined under continuous operating conditions and was determined independently of any installed system.

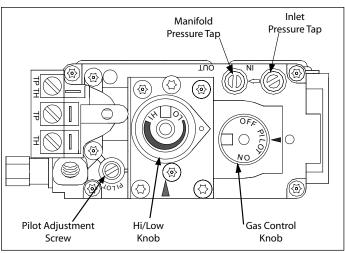


Figure 15: Fully labeled gas valve.

The appliance and its' shut-off valves must be disconnected from the gas supply piping system during any pressure testing where the pressure **exceeds** ½ psig (3.45 KPa) or the valve will be damaged.

The unit must be isolated from the gas supply piping system by closing its' individual manual shut off valve during any pressure testing of the gas supply piping system at pressures **equal to or less than** ½ psig (3.45 KPa).

Always check for gas leaks with a soap and water solution after completing the required pressure test.

#### TO TEST VALVE PRESSURES:

The pressure taps are located on the top right of the valve.

- Turn set screw one (1) turn counter-clockwise to loosen.
- Place 5/16 in (8 mm) I.D. hose over the pressure taps.
- Check pressures using a manometer.
- When finished, release pressure, remove hose and tighten set screw.

**Table 4: Orifice and Pressure Information.** 

Main Burner	Natural Gas	Propane Gas
Orifice:	#32 DMS	#49 DMS
Venturi Setting:	½" Min.	7⁄8″ Min.
Manifold Press:	3.8 W.C. (0.95 KPa)	11.0 W.C. (2.74 KPa)
Min. Manifold Press:	1.2 W.C. (0.30 KPa)	2.7 W.C. (0.67 KPa)
Max. Supply Press:	7.0 W.C. (1.74 KPa)	13.0 W.C. (3.28 KPa)
Min. Supply Press:	5.0 W.C. (1.24 KPa)	12.0 W.C. (2.98 KPa)
Max. Input:	41,000 BTU/hr (12.0 KW)	41,000 BTU/hr (12.0 KW)
Min. Input:	23,000 BTU/hr (6.7 KW)	21,000 BTU/hr (6.1 KW)

## **NEVER USE AN OPEN FLAME FOR LEAK TESTING.**

#### **QUALIFIED INSTALLERS ONLY**

### CONVERTING A DIRECT VENT FIREPLACE TO A B-VENT FIREPLACE:

- 1. Remove the Direct Vent chimney connector assembly by taking out the two (2) T-20 screws at the front of the unit. Push the assembly out from under the brackets at the back and remove (see Figure 16).
- 2. Remove the two (2) fresh air inlet covers from each side. Cover locations shown in Figure 16.
- 3. Slide the B-Vent chimney connector assembly into the same position the Direct Vent chimney connector assembly was in. Ensure the tabs are under the brackets at the back and the holes at the front line up. Secure into place with the two (2) T-20 screws at the front of the unit.
- 4. Disconnect the two (2) blue wires at the opening to the right of the unit and connect them to the 300°F (149°C) manual reset spill switch at the rear of the B-Vent chimney connector with the wires supplied. Refer to Figure 17.
- 5. Test fire the appliance and ensure proper operation. A venturi adjustment could be required to achieve an efficient flame. Improper operation or adjustment could result in Carbon Monoxide production causing personal injury or property damage.

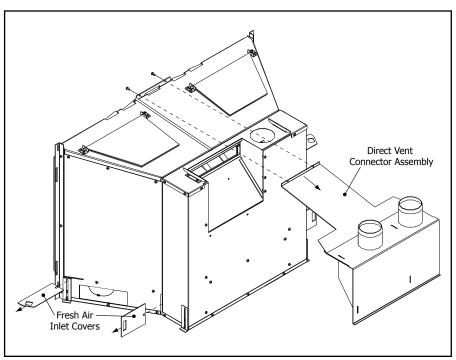


Figure 16: Converting to a BV fireplace.

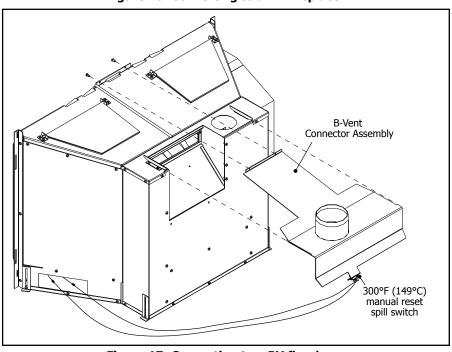


Figure 17: Converting to a BV fireplace.

#### **QUALIFIED INSTALLERS ONLY**

#### REPLACING THE BLOWER:

- 1. Turn the unit off and allow the unit to cool completely.
- 2. Remove the fascia or louvers, open the door (see "Door Removal"), and remove the log set.
- 3. Remove the log support tray by lifting the back of the tray up and pull it out from under the lip. Take care to not knock the pilot and the side brick panels.
- 4. Remove the centre and top brick panels (see "REMOVING THE BRICK PANEL").
- 5. Turn gas supply off and remove gas connection. Disconnect the wiring from the side of the appliance.
- 6. Remove the three (3) T-20 screws just above the burner top on the back firewall (see Figure 18) and the two (2) screws on each side below the burner top. Carefully remove the complete gas and electrical tray assembly from the firebox, ensuring that no wires or gas lines are damaged.
- 7. Remove the blower and housing from the gas tray assembly by removing the three (3) fastening screws located on the back of the gas tray assembly. Pull the fan out from under the gas tray. Disconnect the wiring from the fan temperature sensor and remove fan.
- 8. Hook up wires from the new blower to main wiring harness and fan temperature sensor. Install the blower in the reverse order as described in Step 7.
- 6. Reinstall the completed gas tray into the firebox, being careful not to damage any wires or gas lines. Properly secure the gas tray assembly in the firebox. Hook up gas lines and wiring harness. Perform a gas leak check on all gas line with a soap and water solution or an approved method.
- 7. Return unit to original location if moved. Reinstall the log support tray, the brick panels, the logset (see "Log Set and Ember Installation"), the door and the fascia or louvers.
- 8. Check burner and blower assembly for proper operation.

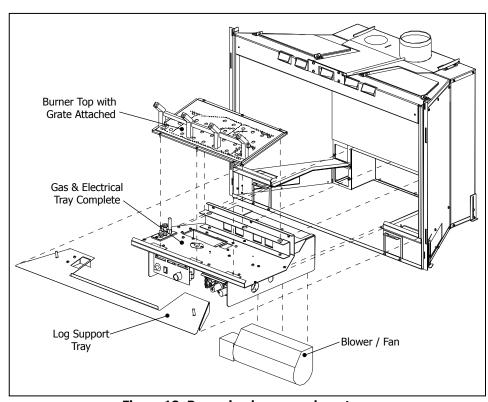


Figure 18: Removing burner and gas tray.

Caution: Bleed lines before lighting and light pilot with door open

#### **DOOR REMOVAL:**

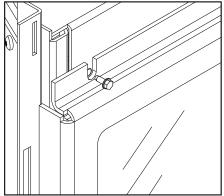


Figure 19: Top bolts for glass door.

Open the door by removing the two (2) 5/16" bolts located at the top outside corners of the glass frame (see Figure 19). Lift the bottom of the door up and remove from unit (see Figure 20).

> CAUTION GLASS MAY SEPARATE FROM DOOR.

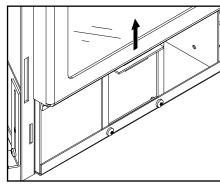


Figure 20: Bottom hooks for glass door.

#### **INSTALLATION OF SURROUND PANEL:**

The Sienna must have one of the panels installed around the unit; the unit panel, the filler panel, or the filler panel with trim. If you have trim for your filler panel, the trim must be installed before installing the filler panel onto the unit.

- 1. Attach one side trim to the top trim using a corner bracket (see Figure 21) to secure pieces together.
  - There are two (2) main pieces to each corner bracket. When installing the corner pieces into the trim the "B FACE" sides must face each other and the screw heads are to face out. With the bracket in place and the top and a side trim snug together use a flat head screwdriver to turn the two (2) screws in the bracket in to tighten it into the trim.
- 2. Slide the two (2) attached trim pieces onto the surround panel.
- 3. Attach the other side trim piece to the top trim using the same method used in Step 1.
- 4. Place the second side of the trim on the surround panel in the same manner use on the first side and secure in the same manner.
- 5. On the side trims there are holes 2" (50 mm) from either end. Using a Phillips screwdriver to place a #8 screw 11/4"

long in each hole and tighten (refer to Figure 22). This will keep the trim tight against the

surround.

To install the panel, lift the panel upright in front of the fireplace with the four (4) hooks pointing towards the fireplace. Slide the hooks into their corresponding slots (see Figure 23). Ensure the hooks are pushed all the way into the slots and the notch on the hook must be on the bottom of the slot. The panels should be wiped with a damp cloth hold the trim against periodically.

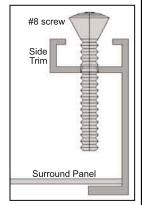


Figure 22: Screw to the surround.

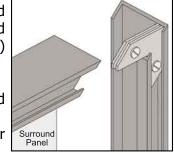


Figure 21: Corner brackets for trim.

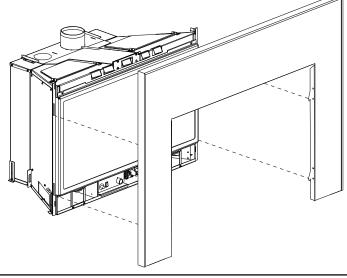


Figure 23: Filler panel with trim installation.

## LOG SET AND EMBER INSTALLATION:

## **NOTE:** The logs are fragile and should be handled gently.

The placement of the logs is not arbitrary. If they are positioned incorrectly, the flames can be "pinched" and will not burn correctly. The burner, and a few of the logs come with locator pins, notches and ledges, which make alignment easier. Using the pictures provided, carefully set the logs in place (see Figures 24

through 29).

Figure 24: The first log to be placed is the **back log**. It leans on the back of the firebox, push it back as far back as you can.



Figure 24. Empty firebox with grate and locator pins.

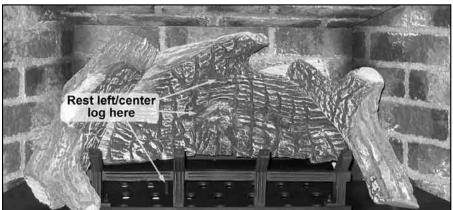


Figure 24.

Figure 25. First Stage Log Set Installation.



Figure 26. Second Stage Log Set Installation.

Figure 26: The bottom of the **left/center log** will rest over the locator pin on the burner and against the grate. The top half of the log must rest against the back log, see Figure 25. The center spot shown in Figure 25 is a knot in the back log for the left/center log to rest against. Ensure the log does not block any burn ports.

Figure 25: The **left log** and the **right log** both have two (2) holes in them that will rest

over their corresponding two

(2) locator pins pointed out in

Figure 27: The front end of the **right/center log** has a notch in it that is to rest around the right/center post of the grate. The back end of the log rests on the burner tray (see Figure 26). Ensure the log does not block any burn ports.



Figure 27. Third Stage Log Set Installation.



Figure 28. Fourth Stage Log Set Installation.



Figure 29. Fifth Stage Log Set Installation.

Figure 28: Once the logs are in position the provided rock wool can be placed irregularly in front of the burner.

Figure 29: Place the embers irregularly onto and around the front of the burner to create a realistic look. The ceramic fiber comes in chunks that can be ripped into smaller pieces.

**WARNINGS:** DO NOT pack this ember material as this could create an unsafe condition. The pieces should be lightly placed so they don't block any of the burner ports.

DO NOT allow any of the embers to rest against the pilot assembly.

**Caution:** Use only the type of ember material supplied with this fireplace. Due to the irregular size of the ember material, there may be more than required. Use of other foreign materials on the burners may create dangerous conditions.



Figure 30. Sienna complete log set-up with embers burning.

NOTE: While the glass is still removed, it is recommended that the gas line be purged by lighting the pilot.

When lighting the fireplace for the first time since the log set and embers have been installed/replaced, watch for ignition at ALL the burner ports. If a long delay is noticed, turn the appliance off and wait for it to cool down. Remove the glass and rearrange the ember material, making sure none of the burner ports air holes are blocked.

Never operate the fireplace with the glass door removed.

## **ADJUSTING VENTURI AIR SETTINGS:**

There is one venturi adjustment.

Use this venturi adjustment lever, shown in Figure 31, to achieve a proper and efficient flame.

Adjust lever until the flame pattern is similar to Figure 30. Suggested pull out distances are  $\frac{1}{2}$ " (13 mm) minimum for Natural Gas and  $\frac{7}{8}$ " (22 mm) minimum for Propane.

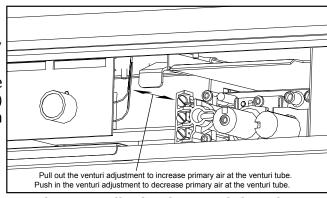


Figure 31: Adjusting the venturi air setting.

#### REMOVING THE BRICK PANEL:

## The brick panel set is fragile, handle with extreme care.

The brick panel set comes pre-installed. The centre and top panel are the only panels that need to be removed if the complete gas and electrical tray assembly must be removed. The side panels may remain installed unless they are to be replaced.

- 1. Turn the unit off and allow the unit to cool completely.
- 2. Remove the fascia or louvers, open the door, and remove the log set.
- 3. Pull out the bottom of the centre panel while pushing up on the top panel.
- 4. With the center panel out, the top panel will easily come out. Just slide the top edge back out of the top lip in the firebox.

If the side panels must be removed, continue with steps 5, 6, and 7.

- 5. Remove the log support tray by lifting the back of the tray up and pull it out from under the lip. Take care not to knock the pilot and the side brick panels.
- 6. Remove the two (2) T-20 screws holding the bottom of the baffle (shown in Figure 33).
- 7. Pull the panels out of the lips at the front of the firebox and carefully remove the panel from the unit (shown in Figure 34).

To re-install, follow the above steps in reverse.

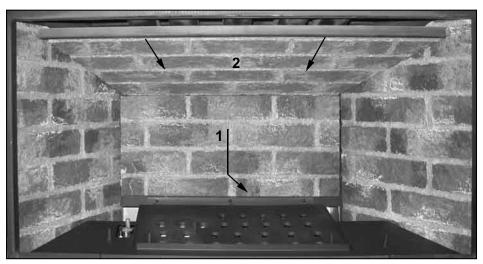


Figure 32: Brick Panel Installation.

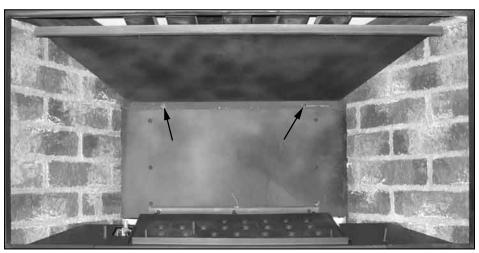


Figure 33: Brick Panel Installation.

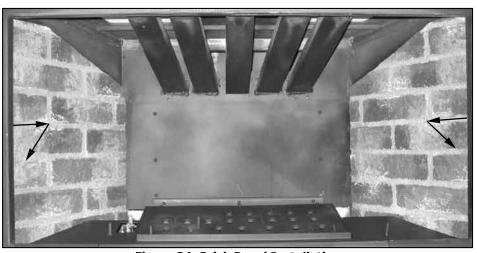


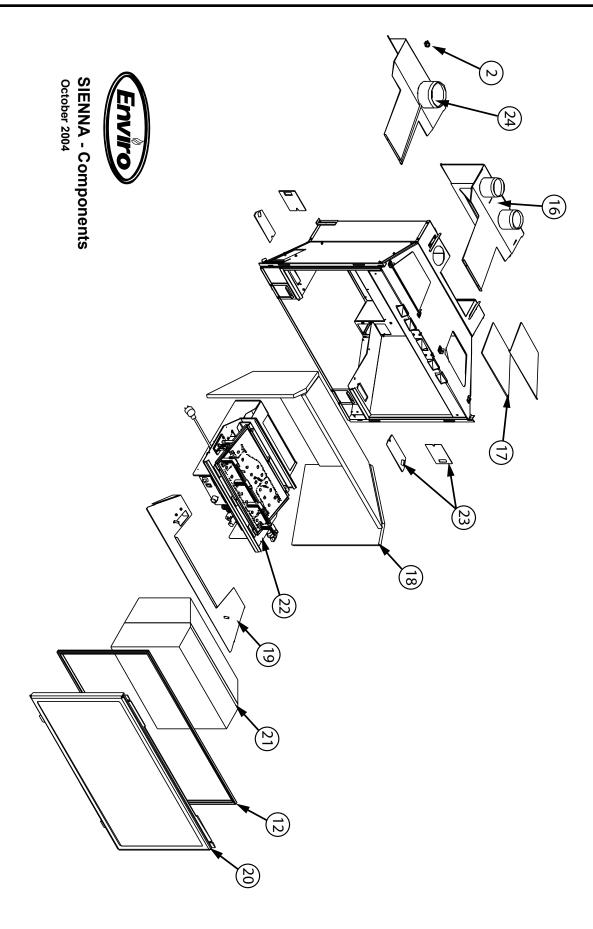
Figure 34: Brick Panel Installation.

# TROUBLE SHOOTING

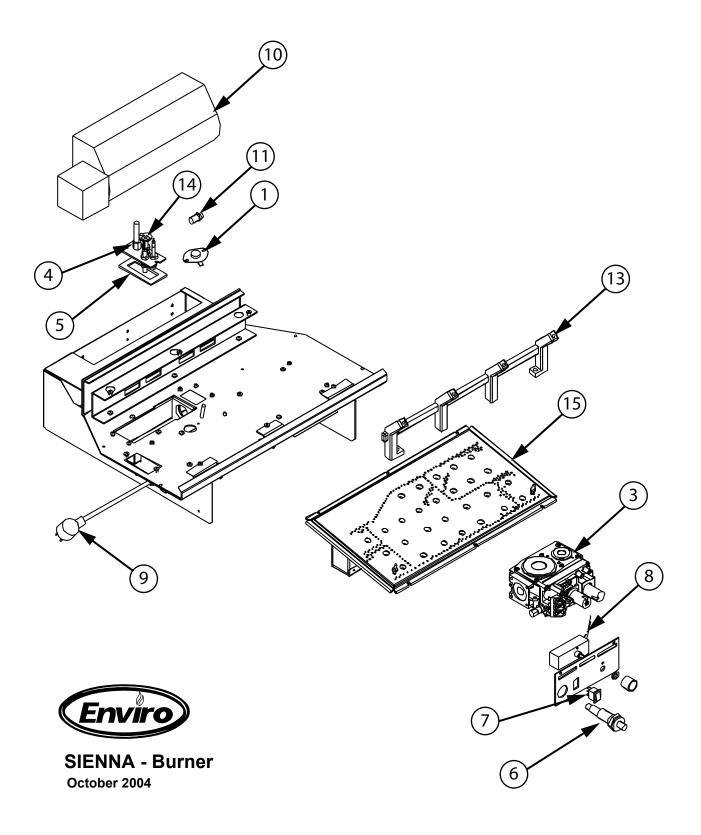
Problem	Possible Cause	Solution	
Spark will not arc to the pilot after repeatedly pressing	Defective piezo ignitor	<ul> <li>Check connections to ignitor.</li> <li>If ignitor connections are good but no spark, replace ignitor.</li> </ul>	
the spark ignitor	Broken spark electrode	Check for broken ceramic insulation, replace electrode if broken.	
	Mis-aligned spark electrode	• If spark is not arcing from electrode to pilot, loosen the screws on the pilot base, adjust and tighten.	
Pilot will not remain lit	Problem with thermocouple circuit	<ul> <li>Check for proper connection of the thermocouple to the rear of the valve. If loose, fully tighten.</li> <li>Check pilot for full flame impingement around thermocouple. If flame is too small, check gas pressure, adjust pilot rate screw, check pilot head for damage.</li> <li>Check thermocouple voltage at valve. It must be greater than 5 mV. If low, replace thermocouple.</li> </ul>	
	Air in gas line (pilot dies while knob is depressed)	<ul><li>Bleed line.</li><li>Check gas line pressure.</li><li>Contact dealer.</li></ul>	
Burners will not remain lit	Problem with thermopile circuit	<ul> <li>Check gas line pressure .</li> <li>Check for flame impingement on thermopile. If low, see "Pilot will not remain lit".</li> <li>Check thermopile for minimum of 300 mV when burner is switched on.</li> <li>Check wiring to thermostat for breaks.</li> <li>BV ONLY:</li> </ul>	
El lio:		Check for spillage at draft hood that may trip spill switch	
Flame lifting	Leak in vent pipe	Check for leaks in vent connections.  Charles and a serif reporting with many all.	
	Improper vent configuration Terminal may be recirculating flue gases	<ul> <li>Check vent configuration with manual.</li> <li>Check to see if terminal is on correctly.</li> <li>May need to install high wind termination cap.</li> </ul>	
		Contact dealer.	
Glass fogs up		the appliance warms up the glass will clear. as, glass may get hazy during operation**	
Blue Flames	Normal during start up: flames will yellow as the fireplace heats up. May have too many embers on burner.		
Flames are burning "dirty" or sooting	Flame impingement	<ul> <li>Check log positioning.</li> <li>Increase primary air by opening the venturi shutter and/or by opening the vent restrictor.</li> <li>See also "Burners will not remain lit."</li> </ul>	
Remote control doesn't work	Problem with the remote	One or more of the batteries are dead. See remote control instructions.	
	Problem with fireplace	<ul> <li>The on/off switch is turned to OFF.</li> <li>The gas control valve is turned to PILOT or OFF.</li> <li>The pilot has gone out.</li> </ul>	
<b>BV ONLY:</b> Insufficient air for combustion	<ul><li> Air tight house.</li><li> A vacuum in room due to other air-moving device.</li></ul>	Supply make up air to the unit.	

# PARTS LIST- UNIT COMPONENTS

Reference Number	Part Description	Part Number
1	120°F Ceramic Fan Temperature Sensor	EC-001
2	300°F (149°C) Manual Reset Spill Switch (Normally Closed)	EC-003
3	S.I.T. Nova Valve NG (50% turn down)	EC-006
3	S.I.T. Nova Valve LP (50% turn down)	EC-007
4	Thermocouple	EC-009
4	Spark Electrode with Ignitor Cable	EC-011
4	Thermopile	EC-012
4	Pilot Orifice NG Threaded	EC-019
4	Pilot Orifice LP Threaded	EC-020
5	Pilot Gasket	EC-021
6	S.I.T. Piezo Ignitor	EC-023
7	Burner Switch	EC-026
8	Fan Controller - 115V	EC-039
9	Domestic Power Cord - 115V	EC-042
10	Convection Blower - 115V	EC-069
	SIT Pilot 1/6" Tube with End Furrels (1 piece)	30-043
11	Blank Orifice #73	50-343
	Embers	50-491
	On/Off Remote Control Kit	50-559
	Programmable Wall Mounted Remote Control	50-583
12	Dual Bulb Door Gasket (10 feet)	50-634
13	Grate	50-916
14	Three Flame Pilot Hood	50-925
15	Burner	50-1089
16	DV Flue Connector	50-1090
17	Relief Door Gasket	50-1091
18	Brick Panels (set of 4)	50-1092
19	Log Support	50-1093
	Sienna Owner's Manual	50-1096
20	Door, Glass, & Gasket	50-1112
21	Log Set with Embers	50-1114
22	Burner Tray Complete	50-1115
23	Air Intake Covers	50-1116
24	BV Vent Connector	50-1117
	Conversion Kit from LP to NG	50-1118
	Conversion Kit from NG to LP	50-1119



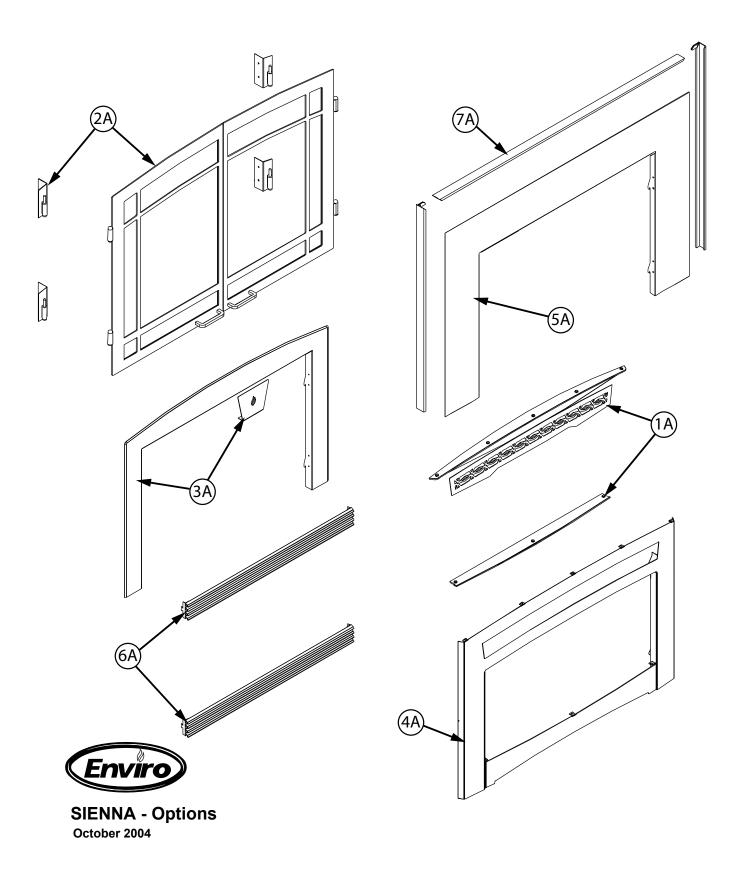
## PARTS DIAGRAM - BURNER



# PARTS LIST - OPTIONS

Reference Number	Option Description	Part Number
1A	The Cottage Trim Kit - Gold	50-548
1A	The Cottage Trim Kit - Pewter	50-549
1A	The Cottage Trim Kit - Antique Copper	50-550
1A	The Cottage Trim Kit - Painted Charcoal	50-694
2A	Cape Cod Doors	50-1097
3A	Unit Panel & Keystone	50-1108
4A	Cottage	50-1109
5A	Filler Panel	50-1110
6A	Louvers (set of 2)	50-1111
7A	Panel Trim Set 46" x 30" (117cm x 76cm) - Black	50-1113

# PARTS DIAGRAM - OPTIONS



## WARRANTY

Sherwood Industries Ltd. offers a Limited Lifetime Warranty on this gas product. This Limited Lifetime Warranty covers the appliance for a period of seven years from the date of installation. This warranty applies only to the original owner in the original location.

Covered under the lifetime warranty are: the surround, the chassis and the heat exchanger. These steel components are covered against manufacturer's defects for seven (7) years and the labour for the first year. The following exclusions apply: over-firing due to incorrect setup or tampering, or damage caused by incorrect installation, usage or abuse. The unit must be properly installed by a qualified technician or installer, and must meet all local and national gas and building code requirements.

We also cover against manufacturer's defects, under our Limited Lifetime warranty, the following components: Log Set, Burners and Glass.

The following exclusions apply:

<u>Plating</u> - Damage caused by scratching, marring, chemicals, fingerprints, abrasive cleaners or discoloration with age. Items with Antique Copper that have had a green discoloration of the finish. If discoloration occurs, please follow the cleaning instructions as outlined in the "Maintaining Face and Surround Finishes" section.

<u>Glass</u> - use of harsh or abrasive cleaners, striking the glass or surface contaminates.

<u>Logset</u> - Damage caused by incorrect handling or misuse.

<u>Burners</u> - damage caused by improper or continuous operation under incorrect conditions.

Sherwood Industries Ltd. offers a two-year warranty on all the electrical components and gas components, against manufacturing defects. Paint is also covered against flaking. This offer includes parts and labour for one year, and parts only thereafter.

Your dealer shall make all claims under this warranty in writing. When filing a warranty claim, please complete the following information on an official warranty claim form:

#### TO THE DEALER:

Name, address and telephone number of purchaser and date of purchase, date of installation, name of installer and dealer, nature of complaint, defects or malfunction, description and part number of any parts replaced.

#### TO THE DISTRIBUTOR:

Sign and verify that work and information are correct.

This warranty covers defects in materials and workmanship only if the product has been installed according to the manual's instructions. If the product is damaged or broken as a result of misuse or mishandling, the warranty does not apply. The warranty does not cover removal and reinstallation costs.

Sherwood Industries Ltd. reserves the right to repair or replace the defective product. The shipping costs are to be paid by the consumer. All warranties by the manufacturer are set forth and no claim shall be made against the manufacturer on any oral warranty or representation.

Sherwood Industries Ltd. and its' employees or representatives will not assume any damages, either directly or indirectly, caused by improper usage, operation installation, servicing or maintenance of this appliance.

Sherwood Industries Ltd. reserves the right to make changes without notice. Please complete and mail the warranty registration card and have the installer fill in the installation data sheet in the back of the manual for warranty and future reference.

## INSTALLATION DATA SHEET

The following information must be recorded by the installer for warranty purposes and future reference.

NAME OF OWNER:	NAME OF DEALER:
ADDRESS:	ADDRESS:
PHONE:	PHONE:
MODEL:	NAME OF INSTALLER:
SERIAL NUMBER:	
DATE OF PURCHASE: (dd/mm/yyyy)	
DATE OF INSTALLATION:(dd/mm/yyyy)	ADDRESS:
☐ DIRECT VENT ☐ B-VENT	
☐ NATURAL GAS (NAT) ☐ PROPANE(LPG)	
INLET GAS PRESSURE:in wc	PHONE:
MAIN BURNER ORIFICE:# DMS	
PILOT ORIFICE #ORin diam.	
INSTALLER'S SIGNATURE:	

MANUFACTURED BY:
SHERWOOD INDUSTRIES LTD.
6782 OLDFIELD RD. SAANICHTON, BC, CANADA V8M 2A3
www.envirofire.biz
November 5, 2004
C-10637